

Date: Tuesday, 6/19/2007 2:19:19 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ABRASION STRIP
Job Number : 32992	
Estimate Number : 10067	
P.O. Number : <u>N/A</u>	Part Number : D2856400
This Issue : 6/19/2007 S.O. No. : <u>N/A</u>	Drawing Number : D2856 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 32020	Material : <u>N/A</u>
Written By : <u>[Signature]</u>	Due Date : 7/10/2007 Qty: 216 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est. D 02:08.28 Re-format; Added clear & 108 foot roll to Step 2 KJ/RF	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 402607/06/22(216)

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
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Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive &amp; Inspect For Transit Damage

Ensure material certification is attached

07/07/12(216)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

07/12/16(216)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 6 7/17/17(216)

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ☒ Date: 07/10/23

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 32992

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(JK)

Comment: FINAL INSPECTION/W/O RELEASE

ED 6/19/07

Job Completion



U 07-07-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

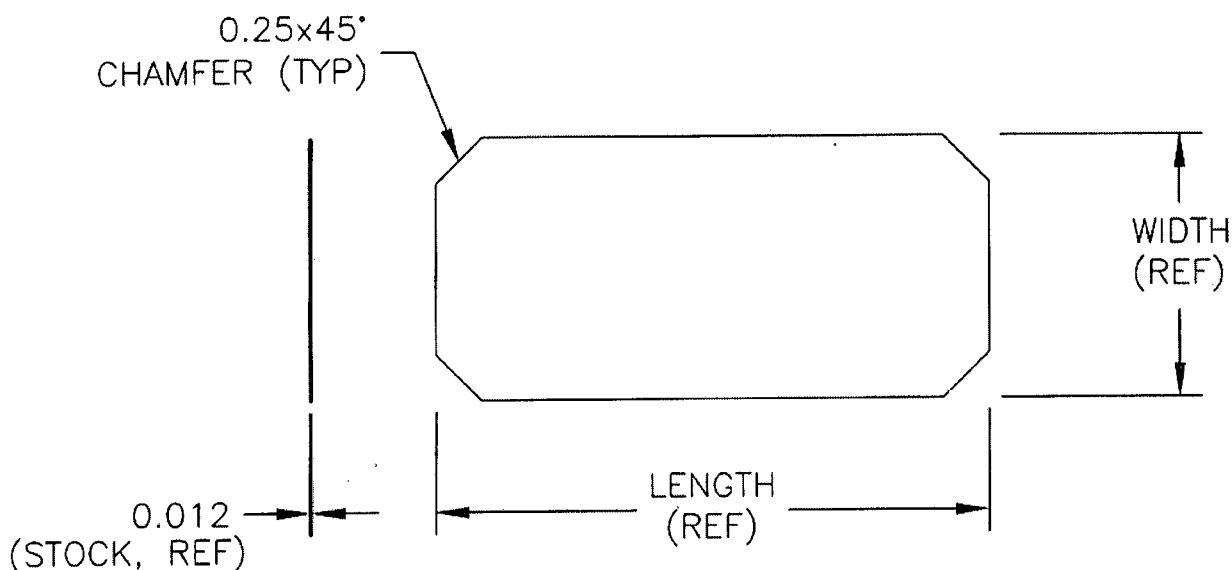
**NOTE:** Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)  
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH  
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WORK ORDER  
NO. 32992

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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A.E. BLAKE SALES LTD.  
31 Estate Drive  
TORONTO ONTARIO Canada  
M1H 2Z2  
(416)431-0440

CERTIFICATE OF COMPLIANCE  
CERTIFICAT DE CONFORMITE

Date

Jul 11 2007

VENDU A / SOLD TO :

DART AEROSPACE LTD.  
1270 Aberdeen Street  
MAIN FINISHED GOODS LOCATION  
HAWKESBURY ONTARIO Canada  
K6A 1K7

Order Number : 89006  
Packing Slip ID : 231013  
BON COMM. / P.O.# : P000004026

Item Code	Description	Quantity	L/S#:	Shelf Life
8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR 2 rolls/case	2. RL		

As Per Drwg # D2856 Rev A

Lot # 7088  
DOM: Mar 29 2007  
DOE: Mar 29 2009

C of C

We hereby certify that the above material supplied against  
your order meets or surpasses all the requirements as  
specified on your purchase order.

Signature: \_\_\_\_\_

Montreal - Toronto

3M Canada Company / Compagnie 3M Canada  
CERTIFICATE OF CONFORMANCE  
=====

THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES  
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 33279  
CUSTOMER ITEM: 8681HS-4  
ITEM DESCRIPTION : 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)  
DIMENSION/SIZE/TYPE: 4 INX 36 YD  
SHIPPED QUANTITY : 2 UNIT: ROLL  
ORDER #: P82376-004  
ITEM ID: 70006192895  
SHIP DATE : 07/10/2007

LOT NUMBER  
7088  
MANUFACTURING DATE  
MARCH 29, 2007  
EXPIRY DATE  
MARCH 29, 2009

SHIPPED TO: A E BLAKE SALES LTD  
31 ESTATE DRIVE  
TORONTO, ON

3M Canada Company / Compagnie 3M Canada  
P.O. Box 5757, LONDON, ONT N6A 4T1  
DATE : 07/11/2007

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SUMES ALL RISK AND LIABILITY WHATSOEVER IN CONNECTION THEREWITH.  
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SELLER AND MANUFACTURER.